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**Bearing Arrangement for at Least One Gearwheel**

The invention is based on a bearing arrangement for at least one gearwheel in accordance with the features of the preamble of Claim 1.

German Laid Open Publication DE OS 24 47 177 discloses a bearing for an intermediate shaft in a transmission housing. To simplify production of the transmission housing it is proposed to fix the one end of the intermediate shaft carrying the gearwheel by a bolt that is guided from the outside in a guide bore made in the transmission housing.

The object of the invention is to further improve, in particular, the bearing arrangement for a reversing wheel of the reverse gear with respect to production costs and ease of assembly.

This object is attained by the features set forth in Claim 1.

The one side of the gear axle carrying the at least one gearwheel is received in a separate bearing element, which is bolted within the transmission housing from the outside by means of a fixation element. This provides assembly advantages because the entire unit comprising the gearwheel, the gear axle and the bearing arrangement can be preassembled before it is fixed inside the transmission housing.

Advantageous embodiments and refinements of the bearing arrangement according to the invention are set forth in the dependent claims.

In an interior wall of the transmission housing a first recess for supporting or receiving the bearing element is provided, such that the inner contour of the recess is adapted to

the at least partially circular-arc-shaped outer contour of the bearing element. This ensures a positive locking seat of the bearing element and an axially parallel orientation of the gear axle to the one or more gear shafts extending parallel thereto.

To axially adjust the bearing element, which is configured as a bearing block, a locating pin is provided on the bearing element, which is guided in a second recess in the interior wall of the transmission housing. The recess has a limit stop, which is positioned such that the bore in the transmission housing for receiving the fixing bolt axially corresponds to the thread provided in the bearing block.

Advantageously the gear axle has a larger axle diameter between the bearing element and the gear so as to form an axial locating face for the gear.

An exemplary embodiment of the invention will now be described in greater detail with reference to the drawing, in which:

FIG 1 is a first cutaway view of a transmission housing,

FIG 2 is a second cutaway view of the transmission housing,

FIG 3 is a third cutaway view of the transmission housing,  
and

FIG 4 shows the gear set arrangement of a three-shaft transmission.

FIG 4 shows the gear set arrangement of a three-shaft transmission, in which in addition to a gear input shaft 2 two gear output shafts 4 and 6 are provided, both of which communicate with the ring gear 12 of an axle differential 14 via a gear 8 and 10, respectively. For the changeover of a reverse gear, a gear axle 16 is provided for reversing the direction of

rotation, on which a gear 18 with two side-by-side gear rims 18a and 18b is rotatably supported. On the input side, the gear 20 is driven by the gear rim 18a, which meshes with a gear 19 disposed on the gear input shaft 2. Via the gear rim 18b which meshes with a gear 20 disposed on the gear output shaft 4 and which can be shifted via the clutch 21, the power flow is transmitted to the gear output shaft 4 via the gear 18 to achieve a reversal of the direction of rotation of the gear output shaft 4.

The gear axle 16 is fixed in a transmission housing 22. The construction or support in bearings of the gear axle 16 will now be described in greater detail. The one end of the gear axle 16 is rotationally fixed in a bearing element configured as a bearing block 24. When the gear axle 16 is installed, the bearing block 24 is fixed within the transmission housing 22 by means of a bolt 26. The other end 28 of the gear axle 16 is received in a transmission housing cover (not depicted). The bearing block 24, which is made, for example, from an extrusion profile, has a circular-arc-shaped outer contour 24a, which when installed is accommodated in a recess 30 of the transmission housing 22. The inner contour of the recess 30 is likewise circular-arc-shaped and is adapted to the outer contour 24a of the bearing block 24. The circular-arc-shaped outer contour 24a on the one hand is provided with the thread for receiving the bolt 26. On the other hand, laterally offset to the threaded hole 32, a locating pin 32 is provided which is guided in a second recess 36 formed in the transmission housing 22. The recess 36 and the locating pin 34 are dimensioned or oriented such that the latter is seated against or strikes the end of the conically extending recess 36 when the threaded hole 32 is aligned with the opening 38 for receiving the bolt 26 that is provided in the transmission housing 22. This provides a self-locating position for fixing the bearing block 24 of the gear axle 16 in the transmission housing 22 in a simple manner. Between the gear 18 and the bearing block

24, the gear axle 16 has a larger axle diameter, which serves as an axial locating face for the gear 18.